

51 47 490

### Removing and installing/replacing underbody protection (front)

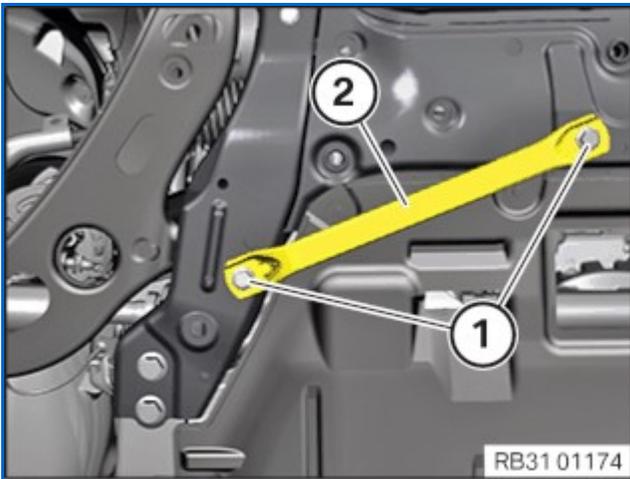


*Note:*

Picture for example purposes. There may be differences in detail in the case of other models.



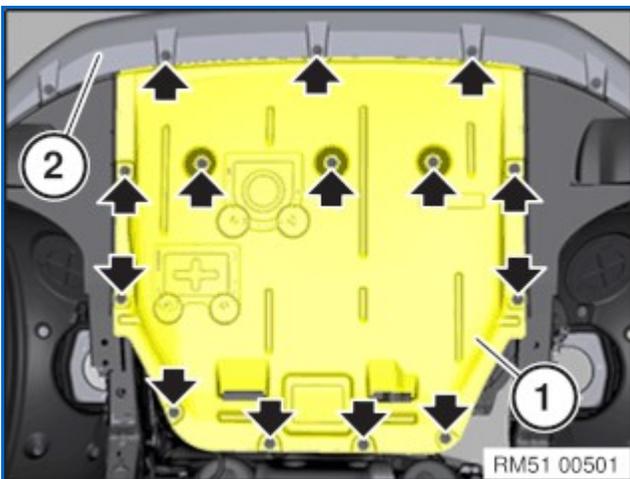
**Removal:**



If installed:

Loosen screws (1).

Remove cross-member (2).

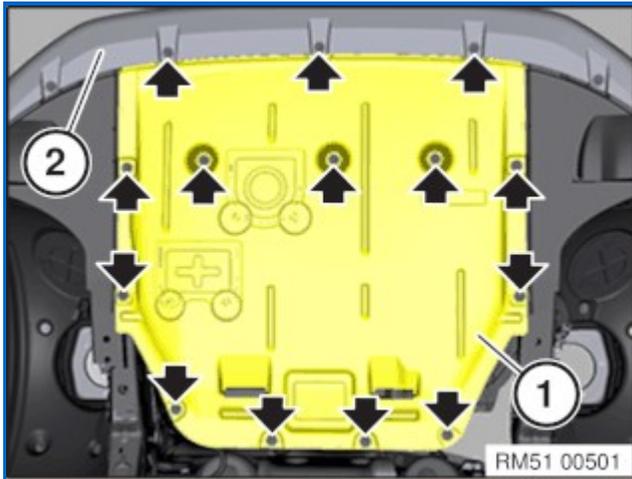


Remove screws (arrows).

Feed out underbody protection (1) under bumper panel (2) and remove.



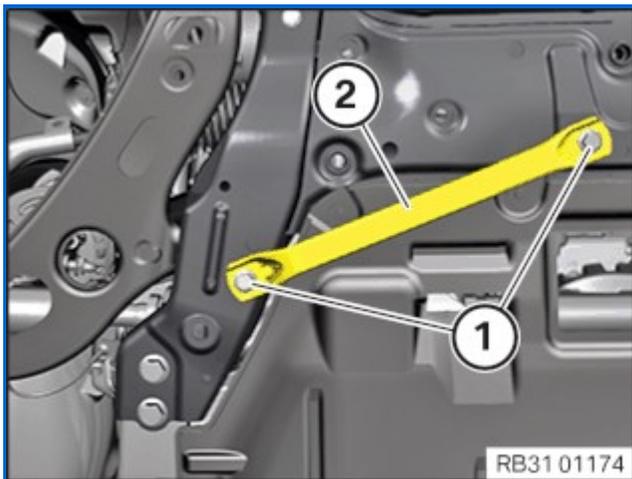
**Installation:**



Feed in underbody protection (1) under bumper panel (2) and position.

Tighten screws (arrows).

Tightening torque [51 71 5AZ](#)



If installed:

Position cross-member (2).

Renew screws (1).

**Parts:** Screws

Tighten down screws (1).

Tightening torque 31 11 8AZ.