BMW F48 X1 xDrive18d SAV / Repair Manuals and Technical Data / 51 Body equipment / 51 12 Rear bumper /

51 12 156 Removing and installing rear bumper panel

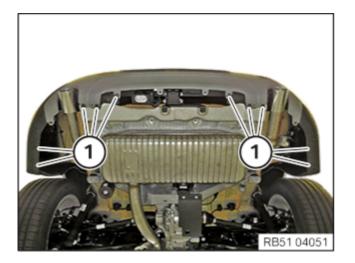


Necessary preliminary tasks:

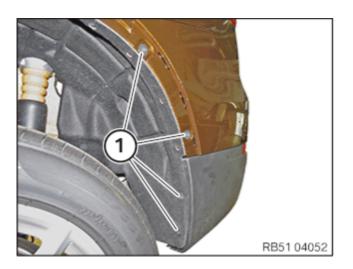
Release <u>wheel arch trim</u> in the area of bumper panel



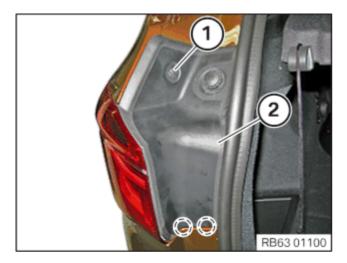
Removal:



Release screws (1).

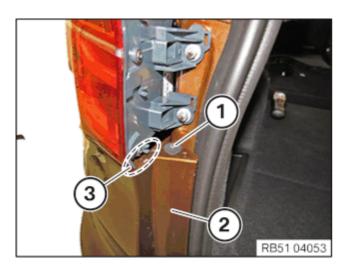


Release left and right screws (1).



Release screw (1).

Carefully unclip the trim for the water channel (2) from the rear light.



Release screws (1) on bumper panel (2) on left and right.

Note:

Protect the area (3) on the left and right from scratches using yellow plastic adhesive tape.

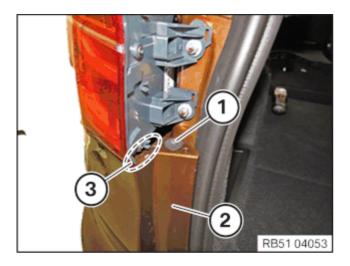
Pull bumper panel (2) straight towards rear with aid of a second person.

Unfasten plug connection.

Remove the bumper panel (2).



Installation:



Hold bumper panel (2) in position with the aid of a second person.

Connect plug connections.

Attach bumper panel (1).

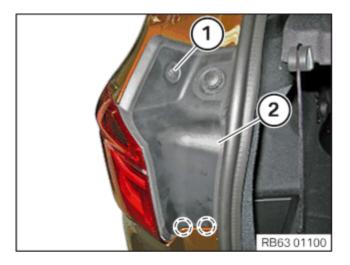
Remove the yellow plastic adhesive tape (3) on the left and right.

Tighten screws (1) on bumper panel (2) on left and right.

Tightening torque 51 12 5AZ.

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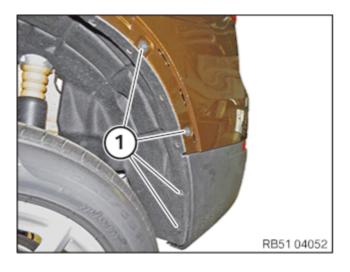


Clip in the trim for the water channel (2) at the rear light.

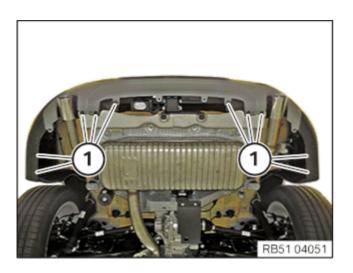
Tighten screw (1).

Note:

Check trim for water channel (2) is correctly seated.



Tighten screws (1) on left and right. Tightening torque <u>51 12 4AZ</u>.



Tighten down screws (1).
Tightening torque <u>51 12 5AZ</u>.



Required follow-up work:

Attach <u>wheel arch trim</u>

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